Abstract
In recent years, recombinant monoclonal antibodies and their derivatives have emerged as important targeted therapy agents. Monoclonal antibodies are extremely difficult to produce. So, the cost of production is very high and many people cannot afford these drugs. In this regard, choosing inexpensive and easy ways to manipulate production systems such as bacterial hosts to reduce the cost of manufacturing these critical components are considered as vital step for developmental issues in recombinant expression systems. We, therefore, attempted to generate a polycistronic construct of anti HER-2 F(\(\text{ab}'\))2 fragment antibody for insertion in an expression bacterial plasmid. Also some modifications were made in the hinge region to express antibody F(\(\text{ab}'\))2 fragment in its authentic form preventing from multiple varieties of disulfide bond formation. Finally, synthesized construct was cloned in pET-32 Ek/LIC vector without using restriction enzyme digestion or ligation reactions. The results of this study showed that modified F(ab')2 fragment was simply and successfully inserted in Escherichia coli (E.coli) using the Ligation Independent Cloning technology.

Keywords: Escherichia coli, Monoclonal antibodies, Plasmids

Introduction
Nowadays, targeted therapies have a significant impact on the management of various types of cancer and have a reputation for being a safe method with a higher specified action and lower side effects than the previous therapeutic agents (\(^1\)). In recent decades during biotech-pharma investigation a few milestones have become manifested one by one, but it might be possible to say that none of them are as shining as recombinant monoclonal antibodies as targeted therapy agents (\(^2\)).

To date, more than 30 monoclonal antibodies, including full length and their derivatives, have been approved by the Food and Drug Administration (FDA) for various indications, and almost one thousand clinical trials are currently taking place (\(^3\)). Despite the benefits of these therapeutic agents, the cost of treatment is drastically high and many patients could not afford their prescriptions (\(^4\)).

Antibodies are glycoproteins, which should be produced with a convenient glycosylation pattern that could possibly be achieved in mammalian expression systems such as Chinese Hamster Ovary (CHO) cells. The major potential glycosylation sites of antibodies are located in their constant regions that operate immune cell mediated Fc effectors such as
antibody dependent cellular cytotoxicity (ADCC) (5). Since therapeutic function of some antibodies is not ADCC dependent, so their effect is glycosylation independent (6). In these cases, Fc segment of antibodies can be simply removed.

Antibody fragments will be beneficial for many clinical applications and have potential advantages over full length MABs. They retain the binding properties of their parent antibody while their penetration into the tumor is more (7) and their potential antigenicity is less (8). Accurate formation of disulphide bonds; which has been overwhelmingly considered as a major post-translational modification aspect, should be strongly spotted (9).

In this study, we attempted to design a genetically modified polycistronic F(ab')2 fragment gene and clone it in a bacterial vector by a simple and very fast method. Ligation Independent Cloning (LIC) is an easy and efficient method for cloning. Unlike most cloning procedures, this method does not require purification, restriction enzyme digestion and ligation steps (10).

The chosen gene is related to a humanized anti-EGFR-2 (Human Epidermal Growth Factor Receptor 2) antibody. This molecule binds to the extracellular domain of EGFR-2 (also known as HER-2) and prevents it from dimerization with other HER family receptors, inhibiting the proliferation of human tumor cells with high potency (11).

**Materials and Methods**

*Strains, plasmids, and culture media*

PCR enzymes and additional materials required for gene amplification and gel electrophoresis were purchased from Fermentas Company (Vinius, Lithuania). E.coli strain NovaBlue Giga Singles™ as initial cloning host and pET-32 Ek-LIC vector were obtained from EMD Bioscience Inc. (San Diego, Canada). LB agar and broth which were used for culturing the strains were provided from Sigma (MO, USA); restriction enzymes were from Fermentas Company (Vinius, Lithuania).

**Construction of expression vector**

**Polycistronic operon design:** A polycistronic expression system, in which heavy and light chain of F(ab')2 fragment genes was inserted in tandem on one cassette under the control of one promoter was designed. Ribosomal binding site (RBS) and His•Tag and S•Tag sequences were added between light and heavy chain sequences, upstream of heavy sequence. LIC site; which is encoded by sense primer; is designed to enable enterokinase (EK) cleavage of all vector-encoded sequences from the expressed protein and the target protein will not have any non-native amino acid at the N-terminus after EK cleavage.

**Hinge region modification:** The design of CH1 (heavy chain constant domain1) gene segment, which encodes part of the antibody hinge region containing cysteines, was modified to convert two cysteines out of three to alanines.

**PCR amplification of F(ab')2 fragment gene:** Designed DNA encoding F(ab')2 region of HuMAb4D5-8 was synthesized in bio S&T Inc (Canada). Then, F(ab')2 fragment sequence was amplified by PCR using primers designed for cloning of the product into the pET32Ek/LIC vector. The sequences of the primers are as follows: Sense primer: 5’ GAC GAC GAC AAG ATG 3’ and Antisense primer: 5’ GA GGA GAA GCC CGG TAA3’. PCR primers were designed using Gene Runner Software v3.01 (Hastings Software Inc. Las Vegas, U.S.A) and synthesized by Cinnagen Inc. (Tehran, Iran).

The PCR was carried out in 50 µl volume containing 5 µl of 10×reaction buffer, 5 µl dNTPs (0.2 mM), 2 µl of each primer (12.5 mM/µl), 1.25 U Pfu DNA polymerases and 2 µl template (50 ng/ml). The amplifications were carried out using the thermal profile starting 2 min denaturation at 94 °C, followed by 30 cycles consisting of 94 °C (1 min), 63 °C (45 s), and 72 °C (2 min) with an additional extension time at 72 °C (5 min). After amplification, 10 µl samples were subjected into electrophoresis to confirm the presence of
amplified PCR product.

**LIC of F(ab’)2 fragment gene:** Based on LIC standard protocol compatible overhangs were generated on the amplified sequence by treating purified PCR product with T4 DNA polymerase in the presence of dATP. Then treated insert annealed into pET-32 Ek/LIC vector. The constructed cassette, pET-32 Ek-LIC/HuMAB4D5-8 F(ab’)2, was transformed into Nova Blue GigaSingles™ competent cells using calcium chloride method (12) and transformants were cultured on LB agar containing tetracycline (12.5µg/ml) and ampicillin (50µg/ml).

**Confirmation of cloning:** The presence of polycistronic cassette in cultured colonies was confirmed by following methods. Colonies were screened for the presence of inserts by colony PCR using vector-specific primers. Restriction analysis was done using NcoI and XbaI enzymes. In this process, digestion was predicted to create three fragments with 3.7kb, 1.4 kb and 700 bp sizes. The proper sequence arrangement was confirmed by bidirectional sequencing.

**Results**

**Construction of expression vector**

**Polycistronic operon:** Figure 1 shows the result of polycistronic construct to co-express the heavy and light chains antibody F(ab’)2 fragment under the control of one promoter. In order to achieve successful expression, the gene encoding the antibody F(ab’)2 fragment was placed in the context of appropriate sequences that allow transcription and translation of the protein.

**Hinge region design:** The possibility of multiple varieties of disulfide bond formation makes it possible to have many hinge linkages and probably some undesired forms of antibody fragment (13). To this end, some modifications were done in hinge region, converting the coding sequence of multiple cysteines into CysAlaAla (Figure 1).

**Amplification of HuMAB4D5-8 F(ab’)2 construct:** The construct was synthesized according to the amino acid sequence of 4D5-8 antibody and incorporating E.coli codon bias (GenBank accession numbers AY513485 and AY513484). Figure 2 illustrates the results of overhangs construction by PCR method using sense and antisense vector primers. F(ab’)2 region of HuMAB4D5-8 amplified by specific primers successfully. This vector was developed for the direct cloning of PCR products without restriction enzyme digestion or ligation reactions (LIC) (11).

**LIC of HuMAB4D5-8 F(ab’)2 construct:** The resulting expression cassette was cloned into the framework of the E.coli plasmid pET-32 Ek-LIC vector at the LIC site, successfully. Each expression cassette contains the following components: 1-A T7 promoter, located on pET-32 Ek-LIC which controls transcription of light and heavy chain genes; 2-Two Ribosomal Binding Sites (RBS) preceded each chain. The first RBS is related to pET-32 Ek-LIC and the second one which is inserted between the locations of two chains, translates the second chain; 3-Two termination codons which end translation process, situated in both chains.

**Confirmation of cloning:** As presented in figure 3 colony PCR shows that the positive recombinant contains inserted fragment.

Figure 4, illustrates of expression cassette of pET-32 Ek-LIC/HuMAB4D5-8 F(ab’)2. The F(ab’)2 fragment was cloned at the LIC site. The F(ab’)2 fragment is shown in polycistronic construct. Also figure 5, shows the result of restriction digestion of pET-32 Ek-LIC/HuMAB4D5-8 F(ab’)2. The size of expression construct, pET-32 Ek-LIC/HuMAB4D5-8 F(ab’)2, was 5.9 kb. The restriction map of the construct, using NcoI and XbaI enzymes, showed three fragments with expected sizes; 3.7 kb, 1.4 kb and 700 bp; that confirms a successful cloning of HuMAB4D5-8 F(ab’)2 gene into pET-32 Ek-LIC expression vector.
Final analysis of the cassette, using sequencing, showed successful cloning and correct orientation of construct, downstream of enterokinase (EK) cleavage site (data not shown).

**Discussion**

Regarding the invaluable benefits of antibodies and their fragments as therapeutic and diagnostic agents, especially in cancer diagnosis and treatment, many investigations have been done in order to replace mammalian
hosts with other more economical and improved systems (14).

Recently antibody fragments are emerged as advantageous molecules rather than full length antibodies. Batra et al reported that small antibody fragments like scFv, Fab or F(ab’)2 exhibit better pharmacokinetics for tissue penetration in comparison with full antibodies. Also they provide complete binding specificity because the antigen-binding surface is unchanged (15). Allison et al reported F(ab’)2 fragment have higher affinity to bind surface antigens and also a longer serum half-life as compared with the smaller fragments (16).
Based on the above mentioned studies we predicted that F(ab')2 fragment, has many advantages on full length abs and also score better than smaller fragments, as agents for chemotherapeutic or diagnostic purposes. So we attempted to generate HuMAb4D5-8 F(ab')2 gene construct for cloning.

Antibody F(ab')2 fragments can be generated by removing the Fc region of the IgG antibodies with proteolytic cleavage (17) or using recombinant Ig derived domains produced in intended hosts (18). One of the major problems with expression of some antibody fragments such as F(ab')2 fragment is the correct formation of protein folding. Jaenicke et al showed that the combinations of different disulfide bonds can be formed in a protein. These formations are dependent on the number of cysteines in the native protein.

Also, the number of combinations increasingly rises with the number of disulphide bonds and finally enhances the possibility of heterogeneity (16). As F(ab')2 fragments normally have three cysteines in their hinge region, there would be fifteen different ways in which these bonds can be formed. If the bonds are formed at random, only a fifteenth of the molecules will fold properly. In this project, F(ab')2 fragment designed with some modifications in its hinge region in order to avoid intra-hinge disulfide binding. This modification results in proper configuration of the protein without misfolded ones.

The expression of antibodies and their fragments in different hosts such as Aspergillus niger (20), Arabidopsis thaliana wild-type plants (21) and Pichia pastoris (22) have been reported in some papers with variable amounts and characterizations. Higher levels of productivity, shorter production cycles, lower costs of downstream processes, no viral inactivation steps and non complicated culture media are important features which made us select bacterial cells as hosts for producing antibodies.

Some strategies of antibody gene cloning have been reported previously. Flamez et al reported the insertion of light and heavy chains of F(ab')2 genes on separate plasmids (23). Carter et al reported polycistronic Fab fragment construct and prepared the antibody F(ab')2 fragment by chemical reassociation of bacterial expressed monovalent fragments (24). Simmons L.C et al expressed a F(ab')2 fragment by a separate cistronic system. In this system, each antibody gene expression operon is located on one plasmid under the control of separate promoters (25).

As mentioned previously, we attempted to generate polycistronic F(ab')2 fragment construct. Polycistronic expression cassette is simpler to construct and expression can be controlled better than the separate cistronic systems because genes in polycistronic expression cassette are under the control of one promoter instead of multiple promoters in separate cistronic vectors. This system is capable of generating transcripts greater than 10 kb in length because the gene expression is based on T7 RNA polymerase transcription and T7 RNA polymerase is known as a processive enzyme (11).

As mentioned earlier, LIC cloning system has many advantages as compared to many other methods of cloning. Weeks et al (26) and Botella et al (27) used LIC system successfully for “the rapid cloning and production of an affinity-tagged Small Ubiquitin Related Modifier (SUMO)” and “high-throughput analysis of gene expression in Bacillus subtilis” respectively.

**Conclusion**

In this study the cloning of HuMAb4D5-8 F(ab')2 construct into the pET32Ek/LIC vector was processed by LIC method in only some hours and very easily. So this method can be used for cloning of antibody gene fragments as a method of choice, eliminating problematic and time-consuming restriction digestion and ligation steps.

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